

ABSTRACT

A toner for forming a color image comprises chromatic toners and a black toner is disclosed. Each of the toners is produced by polymerization of a polymerizable monomer in an aqueous medium, the difference of re-dispersion electro-conductivity of each of the toners is within the range of from 0.8 to 12 $\mu\text{S}/\text{cm}$, the number of free colorant particles on the black toner surface is less than 9 per 500 toner particles, and a light absorbance at 500 nm of a black toner dispersion is not more than 0.08.